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D350-591-113

Job Sheet 193684



Part No: D350-591-113

Job Qty: 1 pcs

Part Name: Heli-Access Step, Short, High Gear



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/18/19

Job Tracking No: RA579 - Return to customer on order# XXX

Due Date: 4/26/19

Created By: Jennifer Renwick

Type: Return

Description:

Note: DWG DSI 9525 REV A, D2310 REV D IPP Rev:H 04.11.09 Reformat KJ/JLM IPP Rev:E as per ECN10-586  
10.06.18 DD verf:EC

Ship Via:

## Bill of Materials

## Job Routing

| Op No | Operation                      | Qty   | Start Date | Due Date | Standard |      | Workcenter/Supplier    |           | Sign-off                         |
|-------|--------------------------------|-------|------------|----------|----------|------|------------------------|-----------|----------------------------------|
|       |                                |       |            |          | Setup    | Run  | Workcenter / Supplier  | Lead Time |                                  |
| 110   | Large Fab - Steps - 1          | 1 pcs |            | 4/26/19  | 0.00     | 2.00 | Large Fab - 1          |           | JRC                              |
|       |                                |       |            |          |          |      | Large Fab - 10         |           |                                  |
|       |                                |       |            |          |          |      | Large Fab - 2          |           |                                  |
|       |                                |       |            |          |          |      | Large Fab - 3          |           |                                  |
|       |                                |       |            |          |          |      | Large Fab - 4          |           |                                  |
|       |                                |       |            |          |          |      | Large Fab - 5          |           |                                  |
|       |                                |       |            |          |          |      | Large Fab - 6          |           |                                  |
|       |                                |       |            |          |          |      | Large Fab - 7          |           |                                  |
|       |                                |       |            |          |          |      | Large Fab - 8          |           |                                  |
|       |                                |       |            |          |          |      | Large Fab - 9          |           | DAS<br>69<br>9-89<br>APR 25 2019 |
| 240   | Packaging 1-1 - Pick Kit - B4B | 1 pcs |            | 4/26/19  | 0.00     | 0.00 | Packaging 1 - 1 - B4B  |           |                                  |
|       |                                |       |            |          |          |      | Packaging 1 - 2 - B4B  |           |                                  |
|       |                                |       |            |          |          |      | Packaging 1 - 3 - B4B  |           |                                  |
|       |                                |       |            |          |          |      | Packaging 1 - 4 - B4B  |           |                                  |
|       |                                |       |            |          |          |      | Packaging 1 - 5 - B4B  |           |                                  |
|       |                                |       |            |          |          |      | Packaging 1 - 6 - B4B  |           |                                  |
|       |                                |       |            |          |          |      | Packaging 1 - 7 - B4B  |           |                                  |
|       |                                |       |            |          |          |      | Packaging 1 - 8 - B4B  |           |                                  |
|       |                                |       |            |          |          |      | Packaging 1 - 9 - B4B  |           |                                  |
|       |                                |       |            |          |          |      | Packaging 1 - 10 - B4B |           |                                  |
|       |                                |       |            |          |          |      | Packaging 1 - 11 - B4B |           |                                  |
|       |                                |       |            |          |          |      | Packaging 1 - 12 - B4B |           |                                  |
|       |                                |       |            |          |          |      | Packaging 1 - 13 - B4B |           |                                  |
|       |                                |       |            |          |          |      | Packaging 1 - 14 - B4B |           |                                  |
|       |                                |       |            |          |          |      | Packaging 1 - 15 - B4B |           |                                  |
|       |                                |       |            |          |          |      | Packaging 1 - 16 - B4B |           |                                  |
|       |                                |       |            |          |          |      | Packaging 1 - 17 - B4B |           |                                  |
|       |                                |       |            |          |          |      | Packaging 1 - 18 - B4B |           |                                  |
|       |                                |       |            |          |          |      | Packaging 1 - 19 - B4B |           |                                  |
|       |                                |       |            |          |          |      | Packaging 1 - 20 - B4B |           |                                  |
|       |                                |       |            |          |          |      | Packaging 1 - 21 - B4B |           |                                  |
|       |                                |       |            |          |          |      | Packaging 1 - 22 - B4B |           |                                  |
|       |                                |       |            |          |          |      | Packaging 1 - 23 - B4B |           |                                  |
|       |                                |       |            |          |          |      | Packaging 1 - 24 - B4B |           |                                  |
|       |                                |       |            |          |          |      | Packaging 1 - 25 - B4B |           |                                  |
|       |                                |       |            |          |          |      | Packaging 1 - 26 - B4B |           |                                  |
|       |                                |       |            |          |          |      | Packaging 1 - 27 - B4B |           |                                  |
|       |                                |       |            |          |          |      | Packaging 1 - 28 - B4B |           |                                  |
|       |                                |       |            |          |          |      | Packaging 1 - 29 - B4B |           |                                  |
|       |                                |       |            |          |          |      | Packaging 1 - 30 - B4B |           |                                  |
|       |                                |       |            |          |          |      | Packaging 1 - 31 - B4B |           |                                  |

S173557

|     |                             |       |         |                        |                                        |
|-----|-----------------------------|-------|---------|------------------------|----------------------------------------|
|     |                             |       |         | Packaging 1 - 32 - B4B | 4/18/19 11:38 AM Dart.Renwick.Jennifer |
|     |                             |       |         | Packaging 1 - 33 - B4B |                                        |
|     |                             |       |         | Packaging 1 - 34 - B4B |                                        |
|     |                             |       |         | Packaging 1 - 35 - B4B |                                        |
|     |                             |       |         | Packaging 1 - 36       |                                        |
| 250 | QC 4                        | 1 pcs | 4/26/19 | 0.00 0.00              | QC 4 - 28                              |
|     |                             |       |         |                        | QC 4 - 58                              |
|     |                             |       |         |                        | QC 4 - 69                              |
|     |                             |       |         |                        | QC 4 - 9                               |
|     |                             |       |         |                        | QC 4 - 46                              |
|     |                             |       |         |                        | QC 4 - 68                              |
| 255 | DC - 1 - B4B                | 1 pcs | 4/26/19 | 0.00 0.00              | DC - 1 - B4B                           |
|     |                             |       |         |                        | DC - 2 - B4B                           |
| 260 | Packaging 3-1 - Stock - B4B | 1 pcs | 4/26/19 | 0.00 0.00              | Packaging 3 - 1 - B4B                  |
|     |                             |       |         |                        | Packaging 3 - 2 - B4B                  |
|     |                             |       |         |                        | Packaging 3 - 3 - B4B                  |
|     |                             |       |         |                        | Packaging 3 - 4 - B4B                  |
|     |                             |       |         |                        | Packaging 3 - 5 - B4B                  |
|     |                             |       |         |                        | Packaging 3 - 6 - B4B                  |
|     |                             |       |         |                        | Packaging 3 - 7 - B4B                  |
|     |                             |       |         |                        | Packaging 3 - 8 - B4B                  |
|     |                             |       |         |                        | Packaging 3 - 9 - B4B                  |
|     |                             |       |         |                        | Packaging 3 - 10 - B4B                 |
|     |                             |       |         |                        | Packaging 3 - 11 - B4B                 |
|     |                             |       |         |                        | Packaging 3 - 12 - B4B                 |
|     |                             |       |         |                        | Packaging 3 - 13 - B4B                 |
|     |                             |       |         |                        | Packaging 3 - 14 - B4B                 |
|     |                             |       |         |                        | Packaging 3 - 15 - B4B                 |
|     |                             |       |         |                        | Packaging 3 - 16 - B4B                 |
|     |                             |       |         |                        | Packaging 3 - 17 - B4B                 |
|     |                             |       |         |                        | Packaging 3 - 18 - B4B                 |
|     |                             |       |         |                        | Packaging 3 - 19 - B4B                 |
|     |                             |       |         |                        | Packaging 3 - 20 - B4B                 |
|     |                             |       |         |                        | Packaging 3 - 21 - B4B                 |
|     |                             |       |         |                        | Packaging 3 - 22 - B4B                 |
|     |                             |       |         |                        | Packaging 3 - 23 - B4B                 |
|     |                             |       |         |                        | Packaging 3 - 24 - B4B                 |
|     |                             |       |         |                        | Packaging 3 - 25 - B4B                 |
|     |                             |       |         |                        | Packaging 3 - 26 - B4B                 |
|     |                             |       |         |                        | Packaging 3 - 27 - B4B                 |
|     |                             |       |         |                        | Packaging 3 - 28 - B4B                 |
|     |                             |       |         |                        | Packaging 3 - 29 - B4B                 |
|     |                             |       |         |                        | Packaging 3 - 30 - B4B                 |
|     |                             |       |         |                        | Packaging 3 - 31 - B4B                 |
|     |                             |       |         |                        | Packaging 3 - 32 - B4B                 |
|     |                             |       |         |                        | Packaging 3 - 33 - B4B                 |
|     |                             |       |         |                        | Packaging 3 - 34 - B4B                 |
|     |                             |       |         |                        | Packaging 3 - 35 - B4B                 |
|     |                             |       |         |                        | Packaging 3 - 36 - B4B                 |
| 270 | QC 21 - FG                  | 1 pcs | 4/26/19 | 0.00 0.00              | QC 21 - FG - 21                        |
|     |                             |       |         |                        | QC 21 - FG - 70                        |
|     |                             |       |         |                        | QC 21 - SA - 53                        |

Part Op 110 - (Fabricate per Drwg) 1- Cut D2244 extrusion to 62.00" long as per Drwg D2310 2- Drill extrusion as per Drwg D2310  
 Descriptions: using drill Jig DT8230

240 - (Pick Kit)

250 - (QC4- 100% Inspect kits for completeness)

255 - (Document Control) Photocopy bluefile & type labels per PPP D350-591-113 CHG005

260 - (Identify as per dwg & Stock Location: \_\_\_\_\_) Identify and pack for shipping as per PPP D350-591-113

270 - (QC21- Final Inspection - Work Order Release)

#### Job BOM

| Part / Item  | Component Name                     | Quantity     | Operation                          | Container |
|--------------|------------------------------------|--------------|------------------------------------|-----------|
| D350-591-113 | Heli-Access Step, Short, High Gear | 1 pcs (1 ea) | 240-Packaging 1-1 - Pick Kit - B4B | S166160   |
| D2274        |                                    | (4ea)        |                                    | S155948   |

#### Job Allocations

| Operation                          | Component Part | Required | Inventory | Allocated |
|------------------------------------|----------------|----------|-----------|-----------|
| 240-Packaging 1-1 - Pick Kit - B4B | D350-591-113   | 1        | 9         | 0         |

|                                    |  |
|------------------------------------|--|
| <b>Part Specifications</b>         |  |
| Specifications could not be found. |  |

## Inspection Sheet Complete

### RA579

Customer QA Ref #

0

| Part Number  | Original Batch /<br>Serial # / Ctrl # | Original<br>Revision # | Quantity | Part Complete                | Rev/CHG Current                         | New Paperwork                           | New Labels                              | Disposition | Original<br>Container # | New<br>(Receiving)<br>Serial # | New Job # | Work order instructions                                                                                                                          |
|--------------|---------------------------------------|------------------------|----------|------------------------------|-----------------------------------------|-----------------------------------------|-----------------------------------------|-------------|-------------------------|--------------------------------|-----------|--------------------------------------------------------------------------------------------------------------------------------------------------|
| D350-591-113 | S000621                               |                        | 1        | <input type="checkbox"/> yes | <input checked="" type="checkbox"/> yes | <input checked="" type="checkbox"/> yes | <input checked="" type="checkbox"/> yes | STOCK       |                         | S166160                        |           | Kit opened by customer. Pick 4x D2274 and<br>repackage as per PPP.<br>Stock with same batch number at CHG 005.<br>Add new labels and paper work. |
| 0            |                                       |                        | 0        | <input type="checkbox"/> yes | <input type="checkbox"/> yes            | <input type="checkbox"/> yes            | <input type="checkbox"/> yes            |             |                         |                                |           |                                                                                                                                                  |
| 0            |                                       |                        | 0        | <input type="checkbox"/> yes | <input type="checkbox"/> yes            | <input type="checkbox"/> yes            | <input type="checkbox"/> yes            |             |                         |                                |           |                                                                                                                                                  |
| 0            |                                       |                        | 0        | <input type="checkbox"/> yes | <input type="checkbox"/> yes            | <input type="checkbox"/> yes            | <input type="checkbox"/> yes            |             |                         |                                |           |                                                                                                                                                  |
| 0            |                                       |                        | 0        | <input type="checkbox"/> yes | <input type="checkbox"/> yes            | <input type="checkbox"/> yes            | <input type="checkbox"/> yes            |             |                         |                                |           |                                                                                                                                                  |
| 0            |                                       |                        | 0        | <input type="checkbox"/> yes | <input type="checkbox"/> yes            | <input type="checkbox"/> yes            | <input type="checkbox"/> yes            |             |                         |                                |           |                                                                                                                                                  |

QC Approval: AT \_\_\_\_\_

Date: 28-Mar-19 \_\_\_\_\_

Special Return/Rework Instructions:

*Return to  
Customer.* ↗

*Job 193684*